



Heavy Mineral Sands

- Services and Field of Expertise-

An independent mineral services laboratory - PMC is well equipped to provide mineralogical characterization, data evaluation and bench-scale separation and concentration testing for the mineral sands industry. Our team of highly experienced mineralogists and metallurgists, having >30 years of experience in Mineral Sands, will find a custom solution to fit the needs of your project.

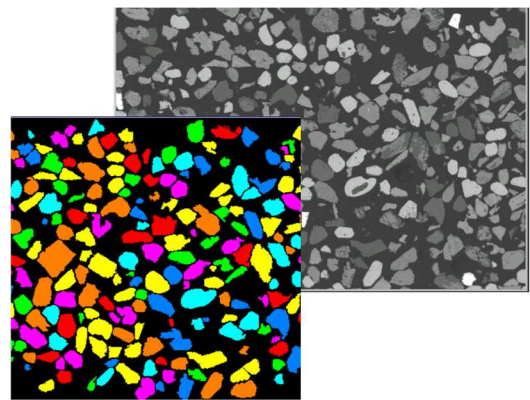
Global Experience – Australia, USA, Canada, South Africa / Madagascar

Mineral Characterization: TIMA & AMICS or THMScan

TIMA & AMICS

What it is

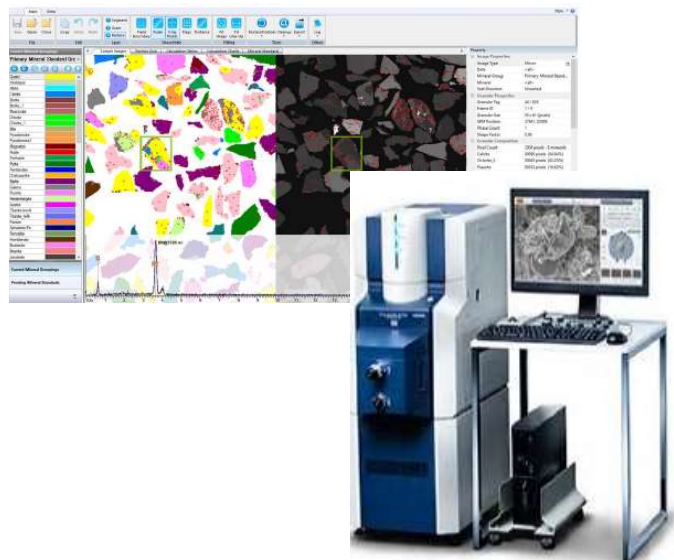
- Provides detailed mineral mapping of individual particles to represent components, associations, alterations and textures
- Newer technology using similar methods to QEMSCAN / MLA



THMScan

How it behaves

- Whole particle chemistry measure for individual particles providing elemental averages
- Textural variances and inclusions are lost and only overall particle is provided



Separation & Concentration: Gravity, Magnetic, Electrostatic, Flotation



PMC has a variety of techniques for separation and concentration of valuable minerals.

Gravity

- Traditional “Sink/Float” test using Heavy Liquid Separation
- Wilfley-Holman shaking table to separate into heavies or lights based on density and particle size. Provides basis for gravity circuit design
- Magstream Concentration for High density split points

Magnetic and Electrostatic

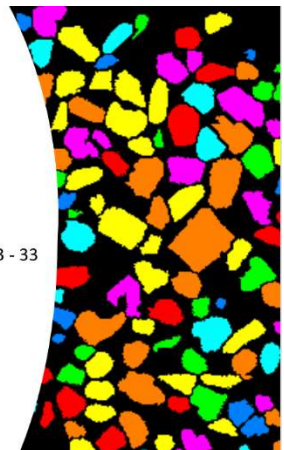
- Induced Roll and Frantz Isodynamic separators utilizing natural discrepancies in magnetic susceptibility or conductivity

Froth Flotation

- Utilize differences in surface chemistry properties to remove sulphide particles like Pyrite

Classification Criteria

- **Rutile:** $TiO_2 \geq 95$
- **Leucoxene:** TiO_2 70 - 95
- **Altered Ilmenite:** TiO_2 55 - 70
- **Ilmenite:** TiO_2 43 - 55 and $CaO < 15$
- **Low Ti Ilmenite:** TiO_2 33 - 43 and $CaO < 15$
- **Ti-Magnetite/Hemoilmenite:** $FeO \geq 20$ and $Cr_2O_3 < 15$ and TiO_2 3 - 33
- **Zircon:** $ZrO_2 \geq 15$ and $SiO_2 \geq 15$
- **Monazite:** $Ce_2O_3 + La_2O_3 \geq 15$ and $P_2O_5 \geq 15$
- **Chromite:** $Cr_2O_3 \geq 15$, $SiO_2 < 15$
- **Silicate gangue:** $SiO_2 \geq 15$ and $ZrO_2 < 15$, $CaO < 15$, $TiO_2 < 15$
- **Titanite:** $SiO_2 \geq 15$ and $CaO \geq 15$ and $TiO_2 \geq 15$
- **Other:** All other grains



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